

# **Polymer of Intrinsic Microporosity Enabled pH-Responsive Adsorptive Membrane: Selectivity and Mechanism**

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### **Research Motivation**



 Synthetic dyes causes detrimental risks towards aquatic, terrestrial and human



Clean Water and

Support UN Sustainable **Development Goal** 

Pressure-driven membrane tech.

- Ost effective
- Simple operating
- mechanism



Challenges: High energy demand, Selectivity/permeance, Fouling issues

● PIM-1 is a novel

absorption capacity

• Low processability

material with

exceptional

 $(\sim 800 \text{ m}^2/\text{g}).$ 

Hydrophobic

# **Design and Optimisation of Membrane Fabrication**

**Adsorptive membrane** 

**Material selection** 

**Membrane fabrication** 

Non-induced solvent phase separation (NIPS)





The adsorptive membrane will possess • Higher removal rate • Higher permeance • Lower energy demand

• **Regenerative** abilities





Amidoxime-modified PIM-1 (AOPIM)

Modified PIM-1 have sufficient absorption capacity (~500 m<sup>2</sup>/g). • **High** processability Hydrophilic

• pH-responsive

- AOPIM is dissolved in N,N-dimethylformamide (DMF).
- AOPIM solution is casted on top of a glass substrate.
- The casted membrane is immersed in ethanol for an hour.
- AOPIM membrane is formed.



# **Adsorptive Membrane: Characteristics and Performance**

### **Adsorptive AOPIM membrane**



### Membrane filtration performance



#### Single charged dye filtration High permeance: >94 L/m<sup>2</sup>·h·bar Removal rate: 80% (- dyes), 99% (+ dyes)



**Dual charged dye filtration** High permeance: >80 L/m<sup>2</sup>·h·bar

#### Membrane structure and morphology



Surface morphology **Rougher** surface than of traditional membranes, increases **specific** surface area.



**Cross-section Spongy** structure increases **tortuosity** (dye retention time)

### Dye selectivity: 0.3 (Target dye/Total dye)



(a) Reusability of AOPIM membrane and (b) Comparison between commercial and AOPIM membrane

# **Adsorptive Membrane Manifests High Yet Smart Selectivity.**

Reference [1] Loh et al., "Polymer of Intrinsic Microporosity Enabled pH-Responsive Adsorptive Membrane: Selectivity and Mechanism", ACS Appl. Eng. Mater. 2024, 2, 2, 404–414

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