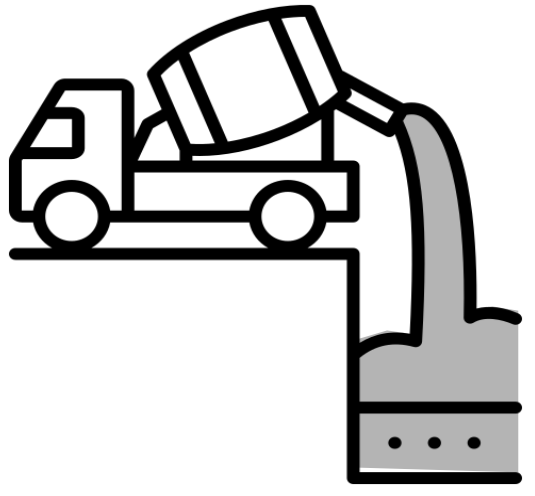


# FLOW WITH THE KNOW: DIGITALLY DECODING FLUID CONCRETE

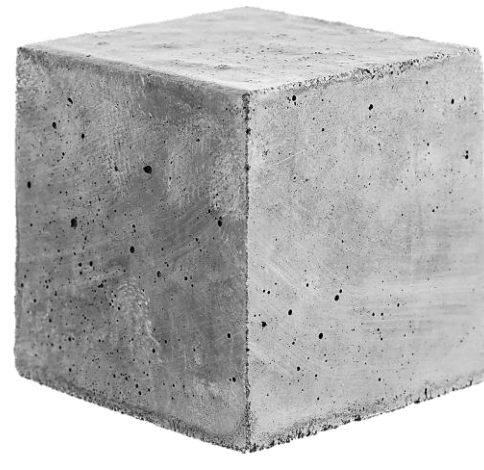
Callum White and Janet M. Lees



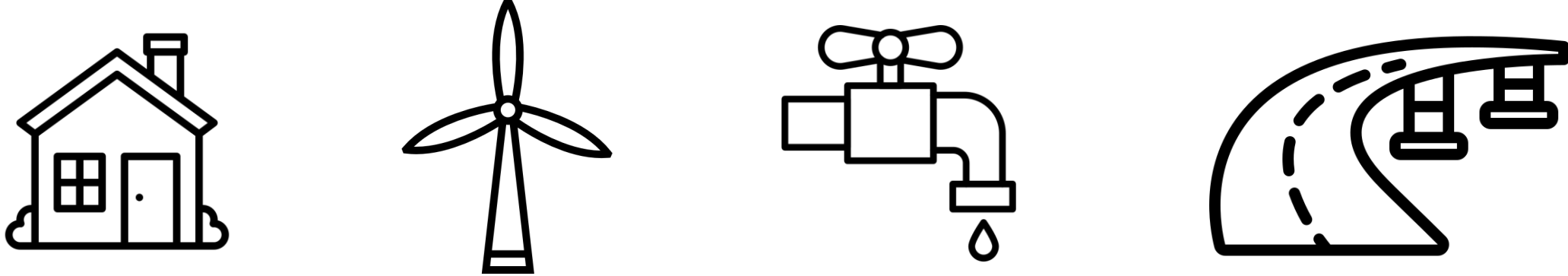
## Concrete and the UK construction challenge



Concrete is a **fluid** which after setting produces a **high strength** material



Plans to develop **homes, energy networks, infrastructure** and **communities** all depend on concrete



Concrete contributes to circa **7% of global carbon emissions**

Understanding **fluid concrete** allows for early detection of **quality issues** but current testing is a **wasted opportunity**:

**2 million**

on-site concrete quality tests are conducted yearly in the UK

**20%**

of total UK construction costs are spent fixing errors [1]

**£10 billion**

is the estimated yearly cost of concrete quality issues [2,3]

## On-site slump testing



The slump test is conducted on almost every UK construction site. Currently, a ruler crudely measures how much the concrete falls when a mould is removed.

The test is **quick, simple**, and **low-tech** but offers **limited insight**, and **poor quality may not be detected**.

**Quick and simple but lacking the insights we need**

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## Laboratory rheometer testing

Advanced laboratory instruments can measure **highly accurate fundamental fluid properties** (rheology), allowing for **better quality control**.

However, the equipment is **expensive (>£30k)**, **highly technical** and **cumbersome**.

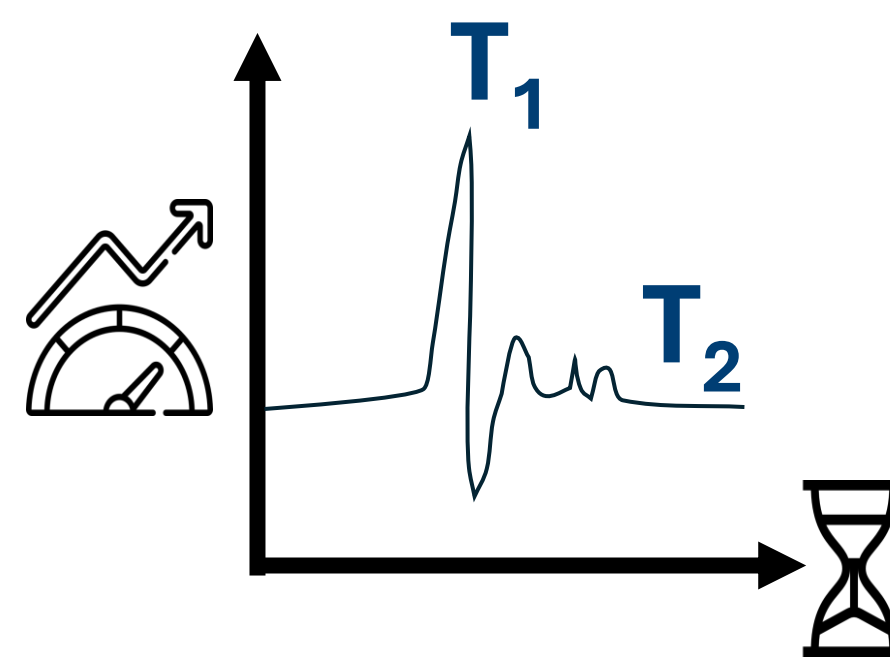
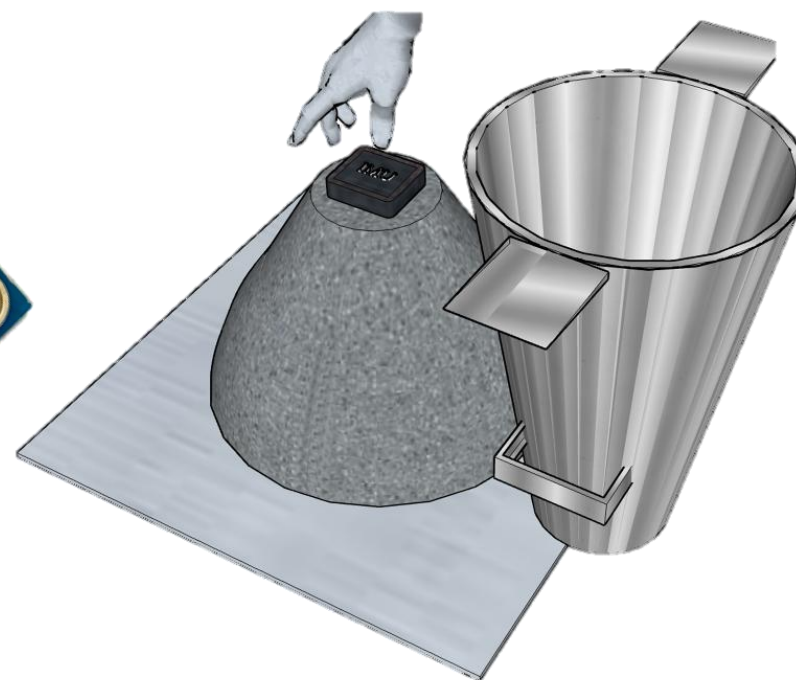
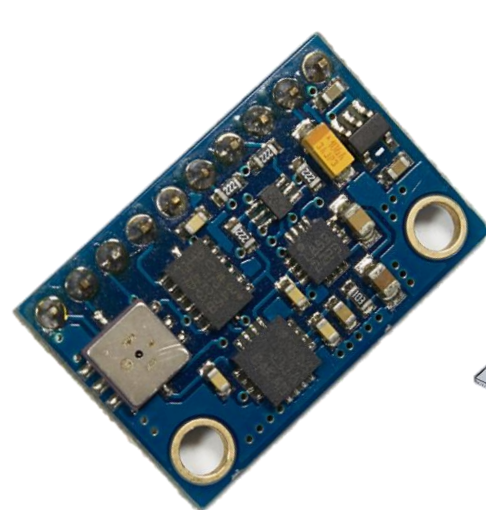


**Provides the insights we need but costly and complex**

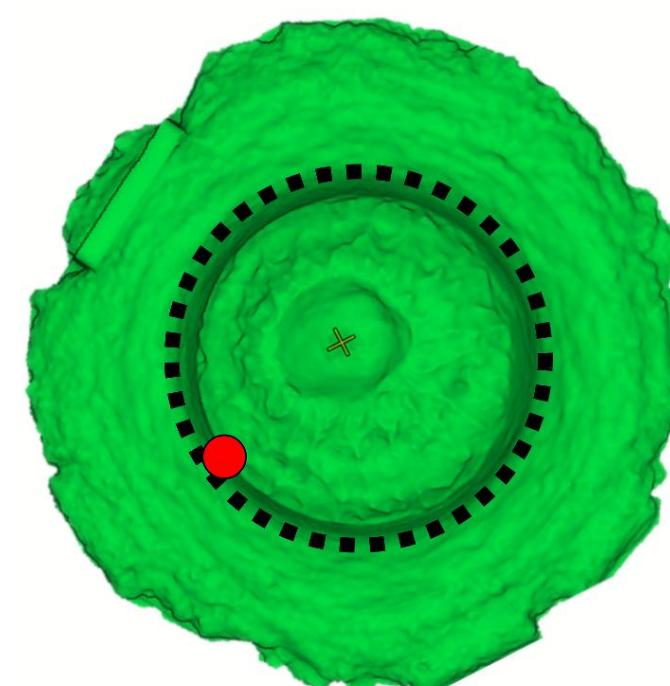
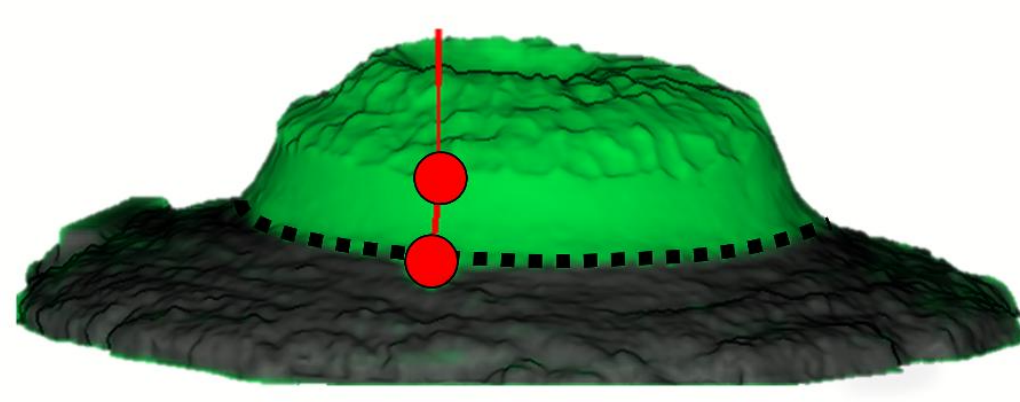
## THE SLUMP-RHEOMETER

Keep the on-site test, but deliver the insights of laboratory instruments via digital transformation

**1** Perform the standard slump test with a **wireless sensor system** to capture the acceleration profile



**2** After test completion, perform **3D scanning** for accurate geometric measurements



**90% accuracy** of rheological measurement compared to lab instruments



Potentially **ten times lower cost** compared to lab instruments



**Enhanced quality control** through issue detection, **reducing waste + carbon emissions**

## References:

- [1] CIRIA. 2024. Cast In-situ concrete: A model for error reduction.
- [2] King, 1993. Efficient concreting practice: A review of current procedures.
- [3] Podges, 2017. A decision model for the investment in technology to reduce concrete rework. calmetrix, Pheso Rheometer 2024. Artec, Leo 3D scanner 2024.



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