

# Developing water-based reversible adhesives for zero-waste industries

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## Why do we need reversible adhesives?



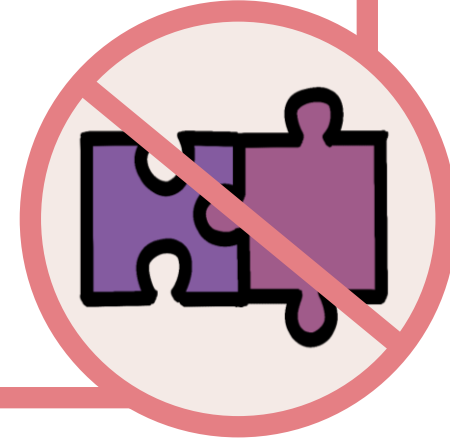
- Countless products are not recycled or repurposed because they cannot be disassembled due to the adhesives they contain, ending up in landfills.
- There is a pressing need to reduce waste for environmental reasons:
  - Generation of microplastics, which contribute to long-term pollution.
  - Limited availability of landfills.



**We need reversible adhesives to achieve a zero-waste economy.**

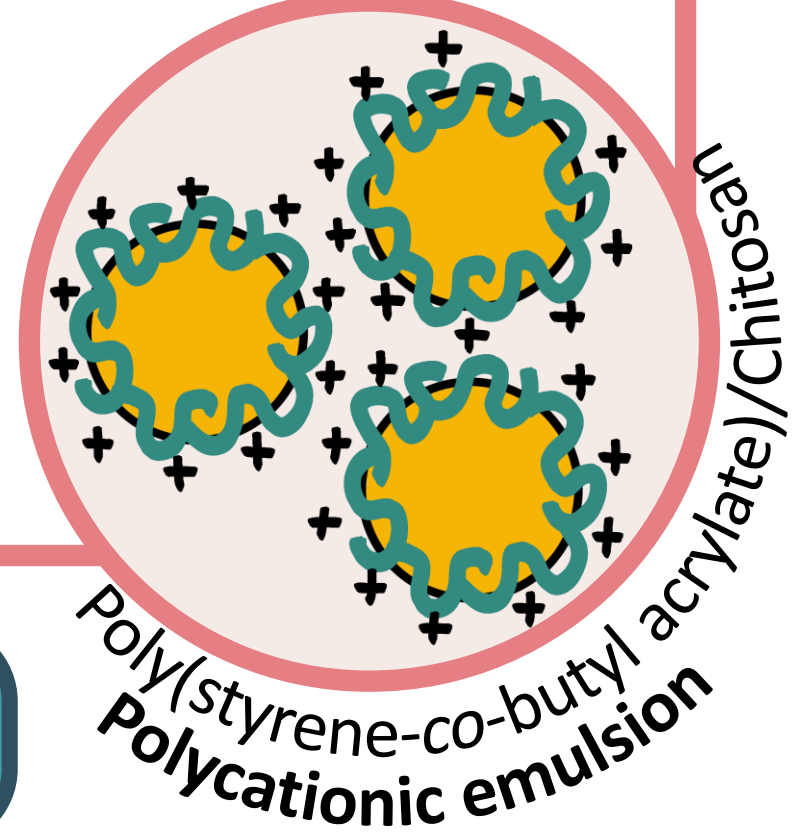
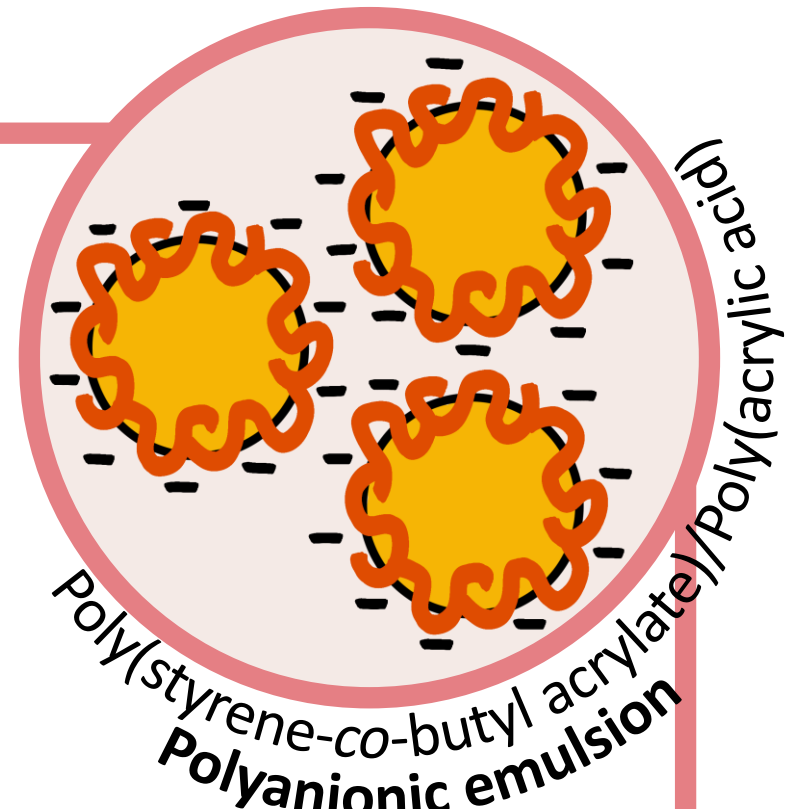
## The Challenge

- Adhesives are often underestimated because they represent only a small fraction of the final product.
- Reversible adhesives have been developed, but they are limited regarding:
  - Scalability in production.
  - Scalability in detachment.
  - Substrate compatibility.

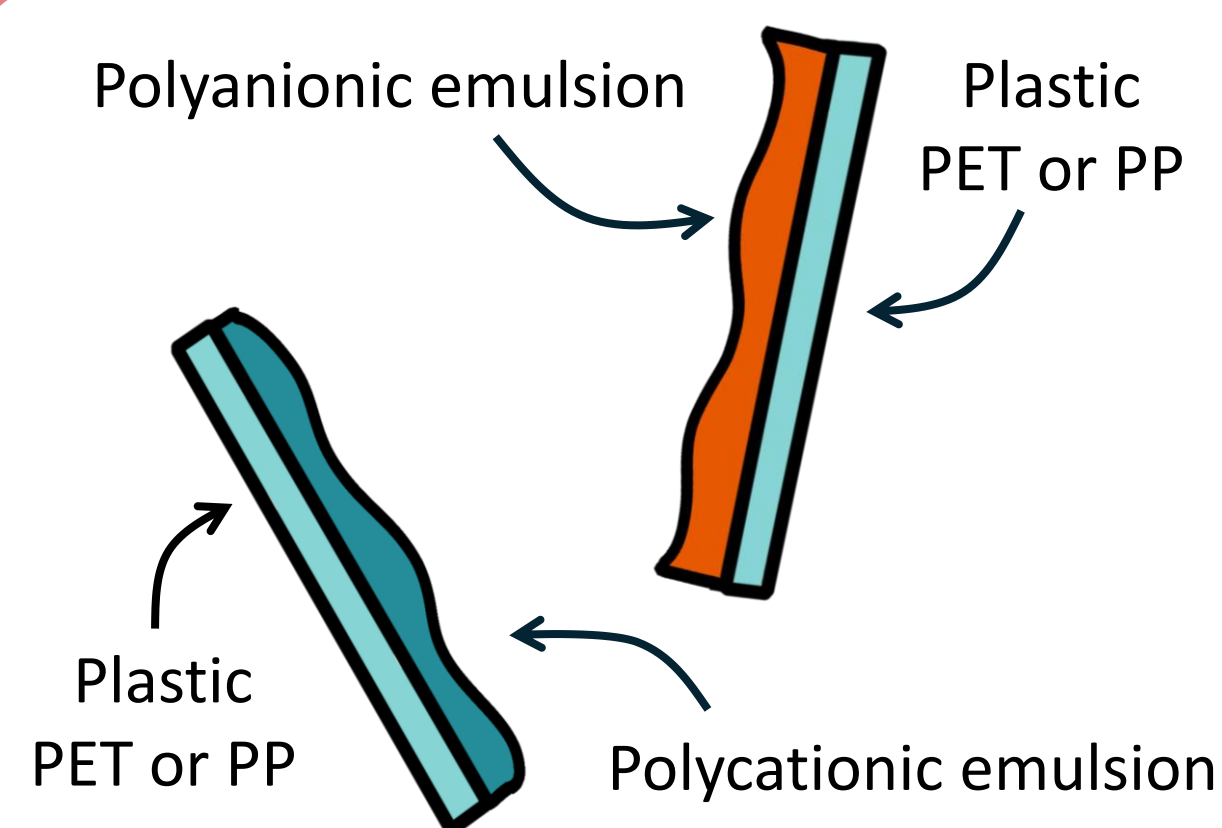


## Our Solution

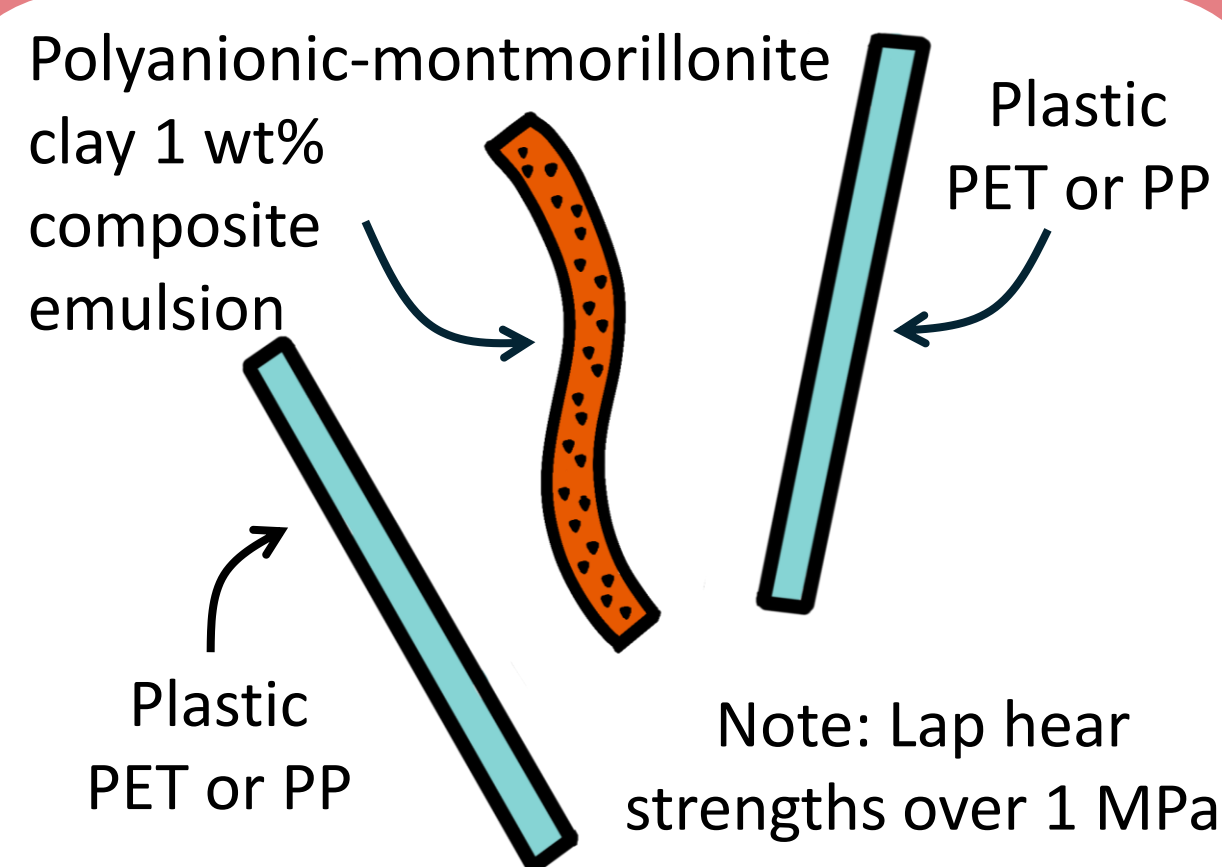
- ✓ Water-based adhesive.
  - Advantage over solvent-based adhesives.
- ✓ Produced by emulsion polymerisation.
  - Conventional manufacturing process.
- ✓ Good shear adhesive strength.
  - Up to 1.5 MPa (White glue: 1-5 MPa).
- ✓ Reversible.
  - Immersion in acidic or alkaline media.
- ✓ Works on various substrates.
  - Plastics and metals.



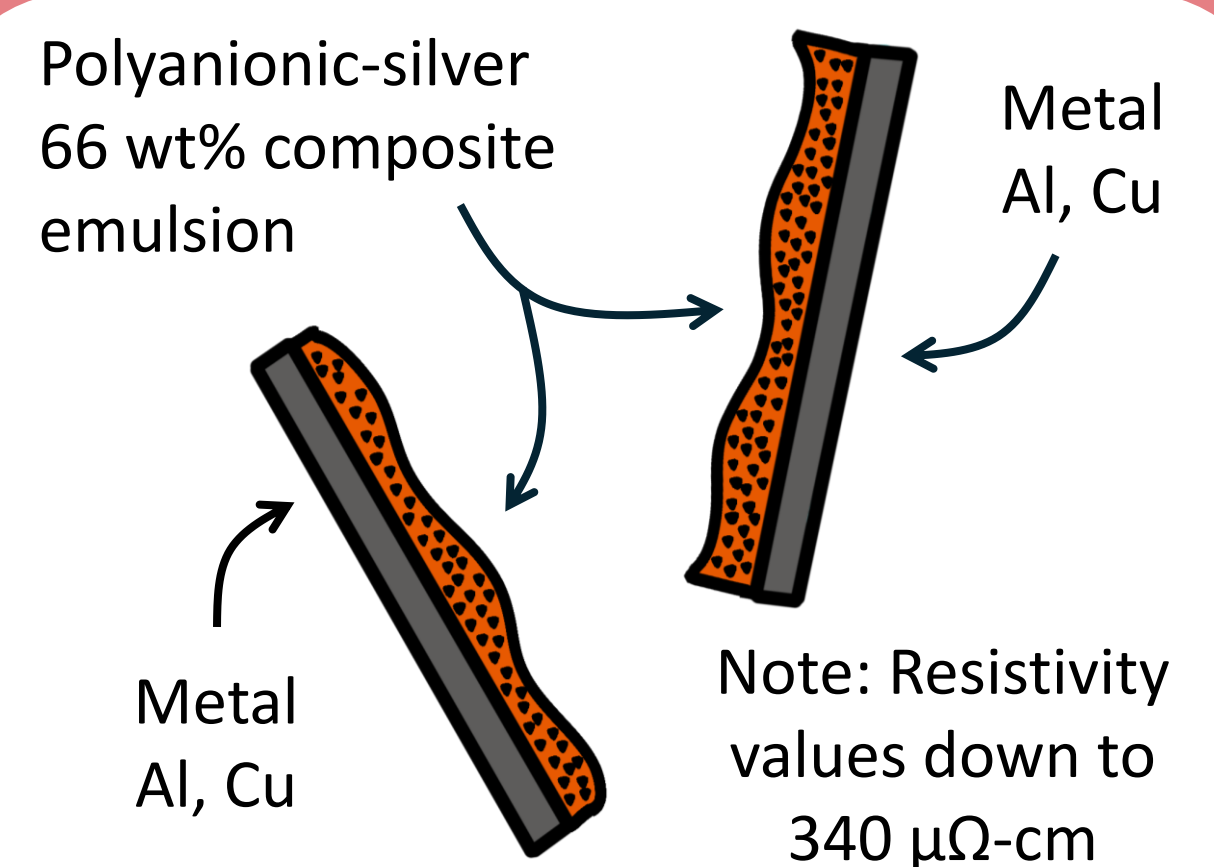
## How does our reversible adhesive work?



Acid solution, HCl pH 1 or  
Alkaline solution, NaOH pH 14  
48 h, 21 °C, at rest



Alkaline solution, NaOH pH 14  
24 h, 21 °C, at rest or  
1 h, 85 °C, 500 rpm stirring



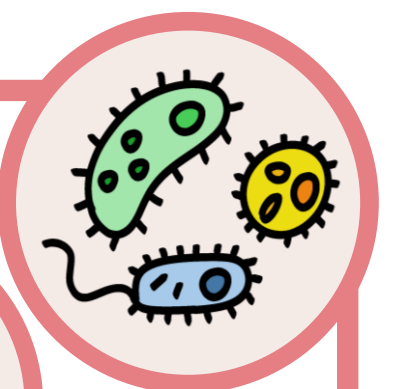
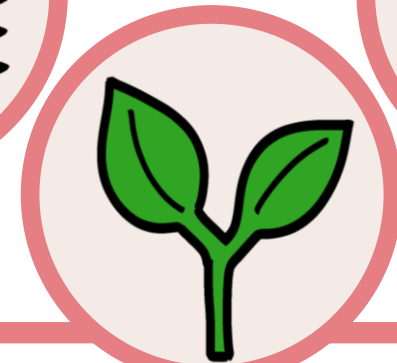
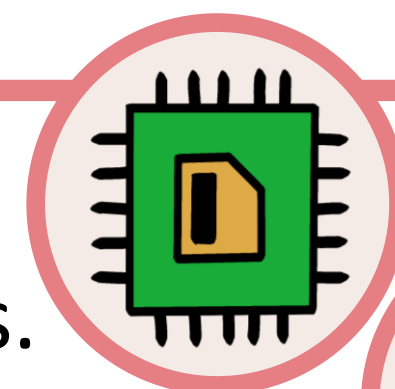
Alkaline solution, NaOH pH 14  
24 h, 21 °C, at rest

**Key message:** Our reversible adhesive is water-based, is made from commodity materials, is scalable, and is reversible in an alkaline media already present in plastic recycling facilities.

## Ongoing Work

**How versatile can our adhesive be?**

- Reversible adhesive for electronics.
- Antifouling and antimicrobial coatings.
- Formulations from bio-based sources.



### References

A. Sierra-Romero, K. Novakovic, M. Geoghegan, *Angew. Chem. Int. Ed.* 2024, 63, e202310750. <https://doi.org/10.1002/anie.202310750>

### Team members:

Katarina Novakovic, Mark Geoghegan, Bassam Aljohani, Emmanuel Abotsi, Dylan Clark, Ama Asiedu-Asante and Volker Pickert.

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