

Direct air capture using a two-stage hybrid system can be a cost competitive way for reducing CO₂ emissions

Kleio-Aikaterini Zervidi
kleio-aikaterini.zervidi18@imperial.ac.uk



Department of Chemical Engineering, Imperial College London

INTRODUCTION

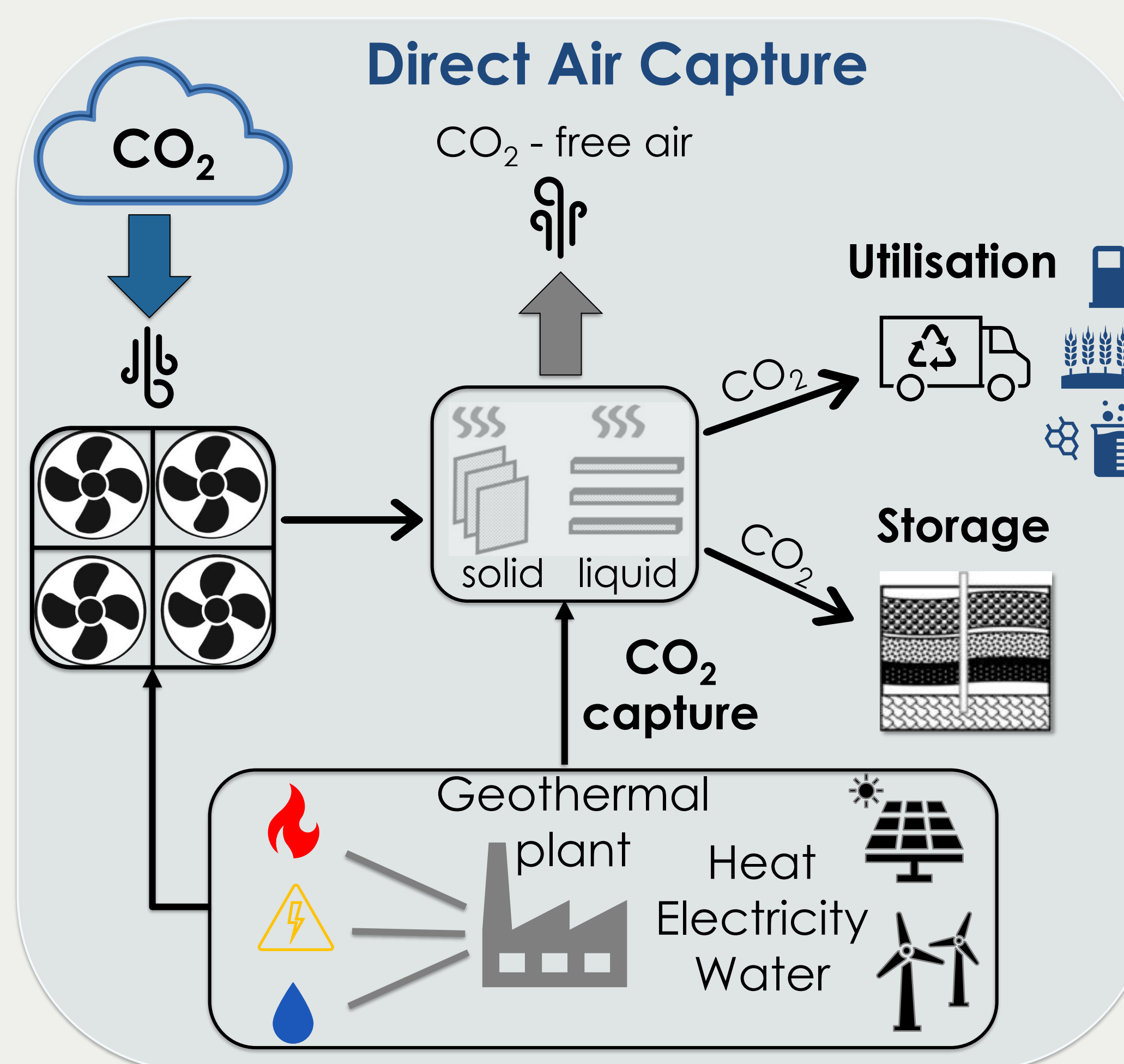
Climate change is the biggest challenge humanity has ever faced. The concentration of carbon dioxide (CO₂) has increased from a pre-industrial value of **280 ppm** to **412 ppm** in 2020, the highest value in at least 2 million years. The Paris Agreement aims at keeping global warming to well-below 2°C.

How can we combat climate change?

- Reduce energy demand
- Renewables
- Carbon capture and storage
- CO₂ removal

What is Direct Air Capture (DAC)?

- DAC is a removal process that captures CO₂ from the air and concentrates it, so that it can be stored or utilised
- Other removal technologies : Bioenergy with carbon capture & storage, afforestation /reforestation, soil carbon sequestration



Why DAC ?

- ✓ DAC can offset emissions from hard-to-abate sectors
- ✓ DAC facilities do not need to be located close to CO₂ source
- ✓ DAC has a low carbon footprint

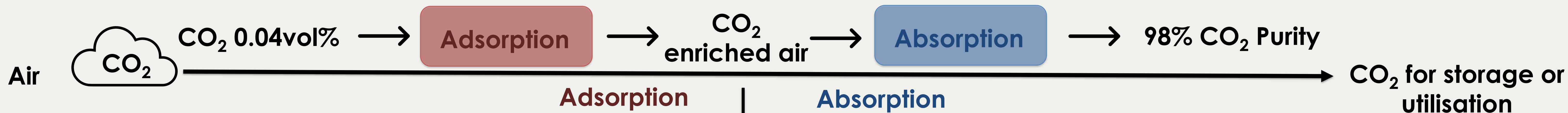
What are the challenges of DAC?

- ✗ Very low concentration of CO₂ in the air
- ✗ Large volumes of air must be processed
- ✗ High energy consumption
- ✗ High cost (\$250-\$1000 per tonne of CO₂)

METHODOLOGY

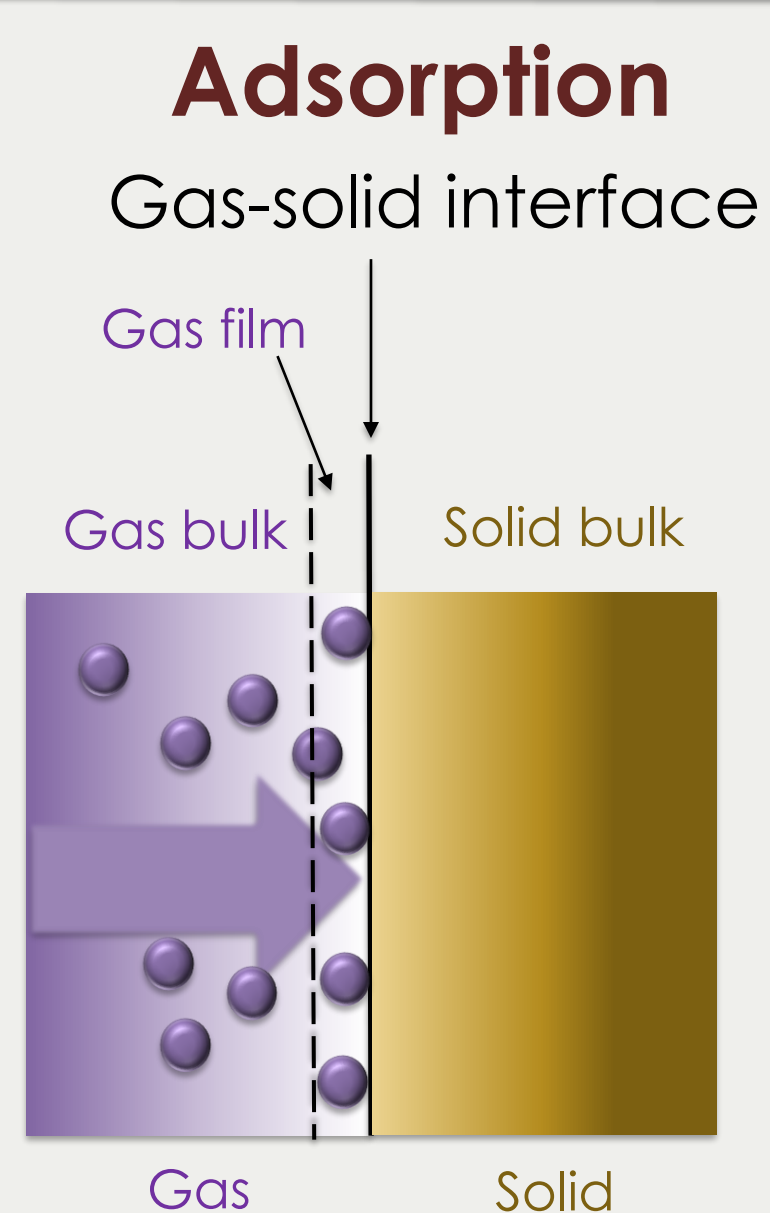
Research Challenge: Today, DAC is using a single stage technology to capture CO₂. However, achieving high purity (>98%) from the air (400 ppm - parts per million - level) is very energy and cost demanding.

Possible Solution: I have developed a two-stage hybrid concept for capturing CO₂ directly from the air and concentrating it high purity (>98%). The hybrid concept integrates two technologies, **adsorption** onto solids and **absorption** into liquid solvents.



1 Adsorption:

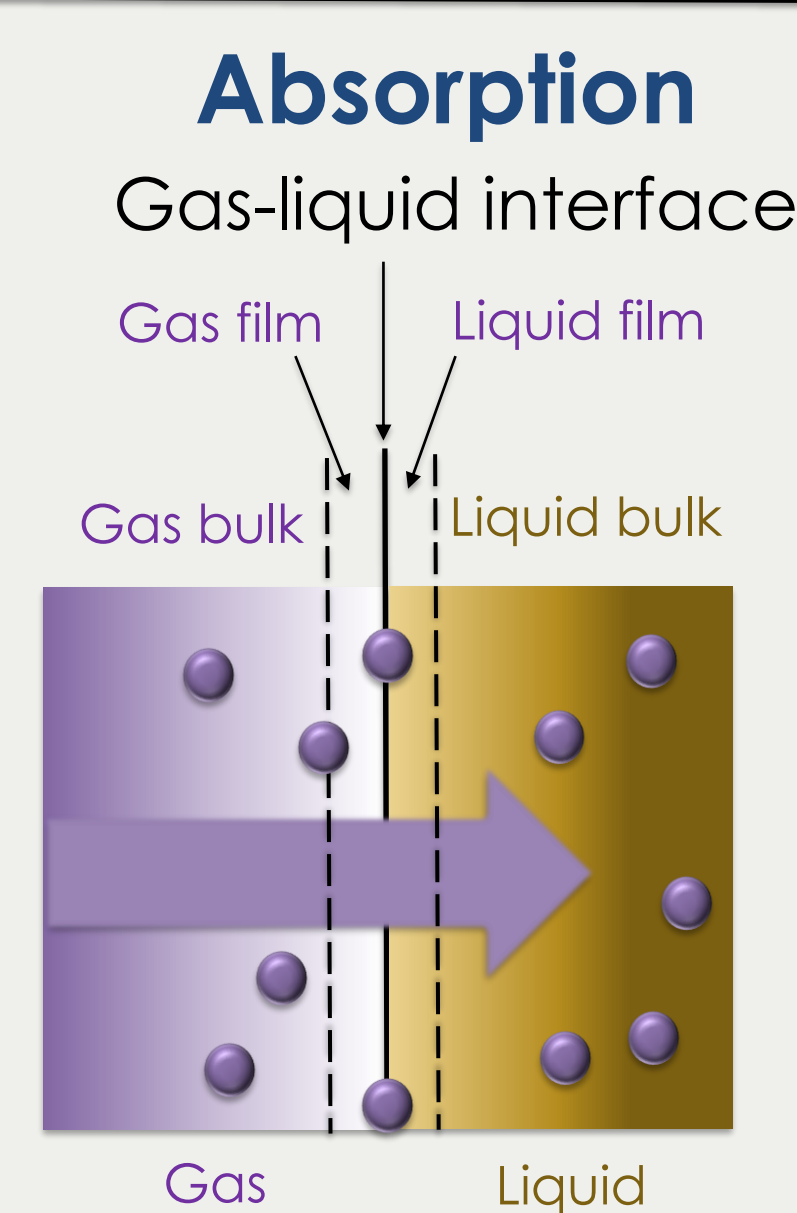
- Attachment of CO₂ molecules to the surface of a porous solid (adsorbent)
- CO₂ is liberated by decreasing pressure and/ or by heating
- Versatile technology (many adsorbents available)



Absorption

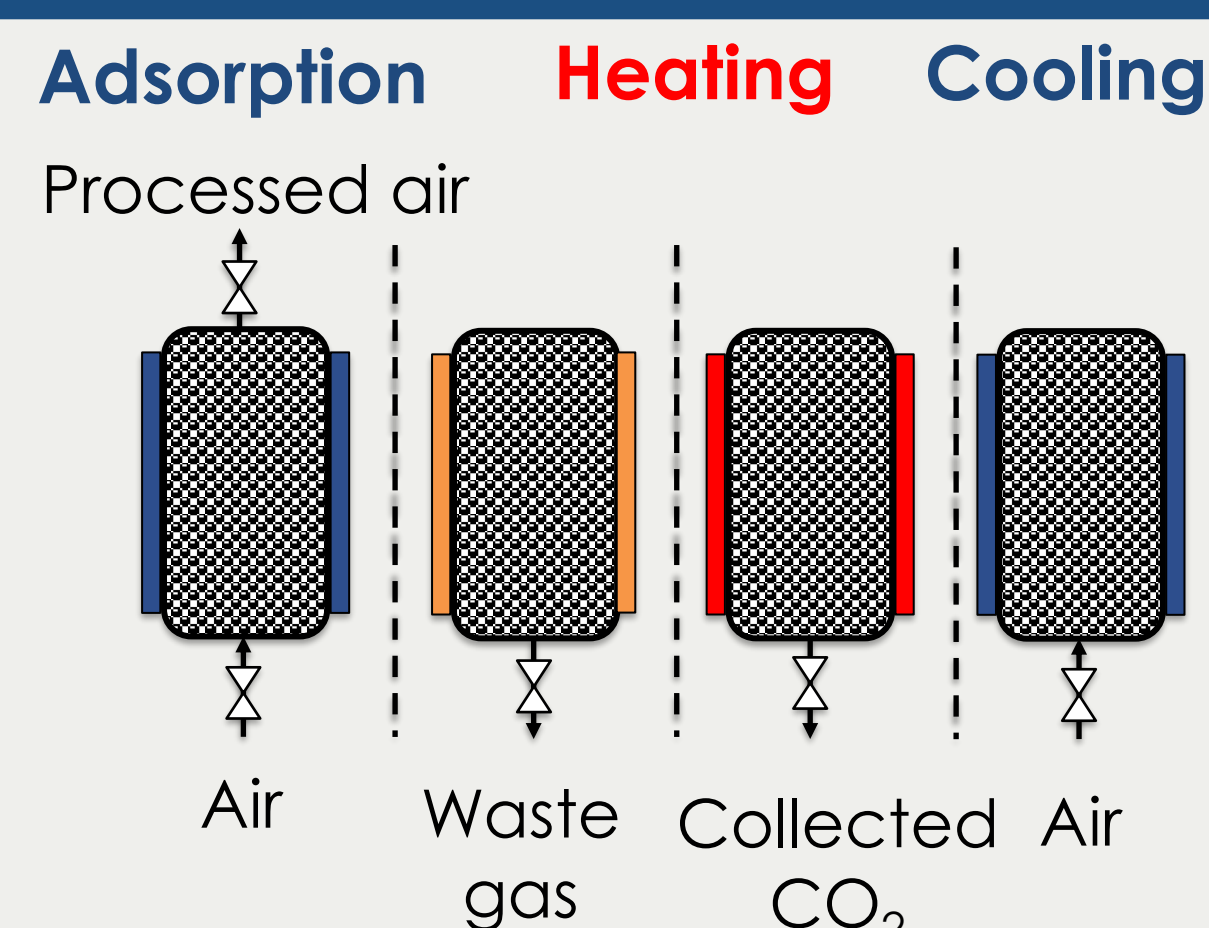
2 Absorption:

- Dissolution of CO₂ in a liquid solvent, such as aqueous amines and forms a solution
- CO₂ is liberated from the liquid solution by heating
- The most mature technology for CO₂ capture and delivering high of CO₂ purity

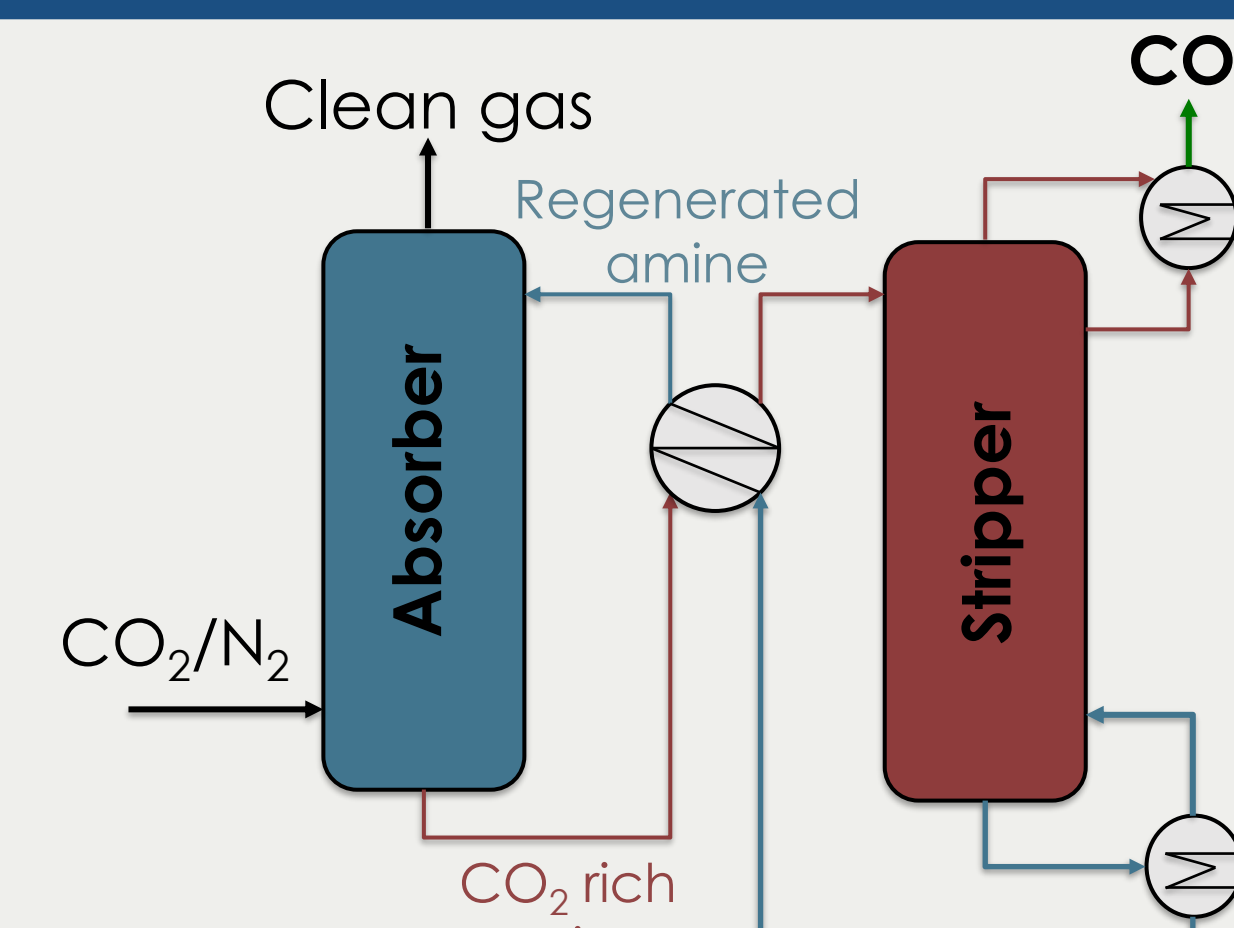


RESULTS

First Stage: CO₂ is captured from the air using solid materials such as Zeolite13X, MOFs or activated carbon. **Starting from 400 ppm, CO₂ can be enriched to between 0.5 % and 12% purity.** A mathematical model is used to simulate the process.



Second Stage: CO₂ from the first stage is concentrated to **98% purity** using liquid solvents, such as aqueous monoethanolamine (MEA). This stage was modelled in the Aspen Plus process simulator. A mathematical meta model was developed from the detailed simulation model.



My hybrid model with 2 stages: our preliminary estimation of the total cost is \$230 to \$450 per tonne of CO₂

CONCLUSIONS

- A hybrid model for capturing CO₂ directly from the air is developed. The hybrid concept with two stages is shown to be feasible and cost competitive for DAC compared to current single stage technologies.
- Future work includes the integration and the optimisation of the overall performance of the hybrid system.